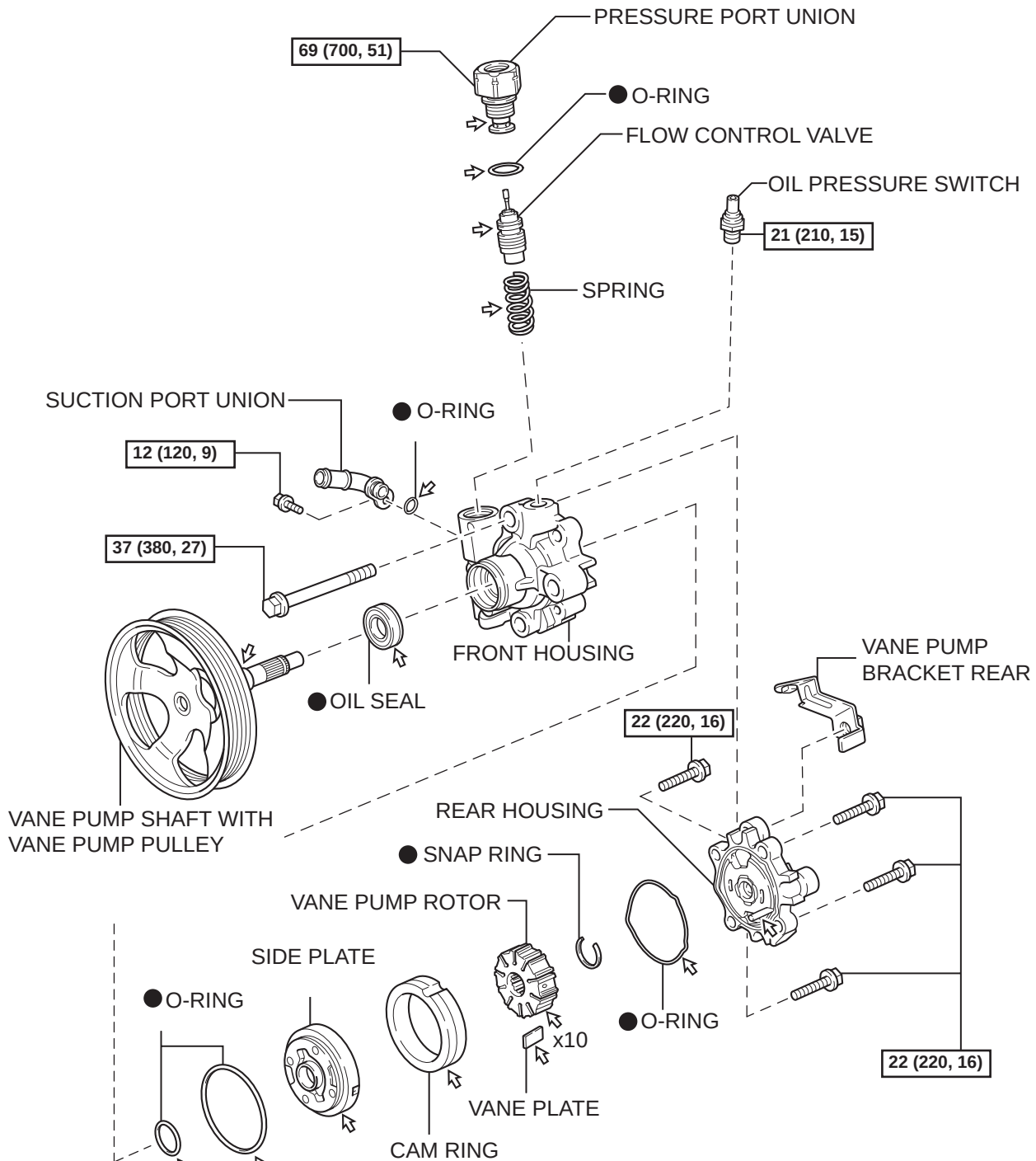


VANE PUMP

COMPONENTS



N*m (kgf*cm, ft.*lbf) : Specified torque

PS

● Non-reusable part

⇄ Power steering fluid

REMOVAL

NOTICE:

- When using a vise, do not overtighten.
- When installing, coat the parts indicated by the arrows with power steering fluid (See page [PS-6](#)).

1. REMOVE FRONT WHEEL RH
2. DRAIN POWER STEERING FLUID
3. REMOVE ENGINE UNDER COVER RH
4. REMOVE FAN AND GENERATOR V BELT
5. DISCONNECT OIL RESERVOIR TO PUMP HOSE NO. 1

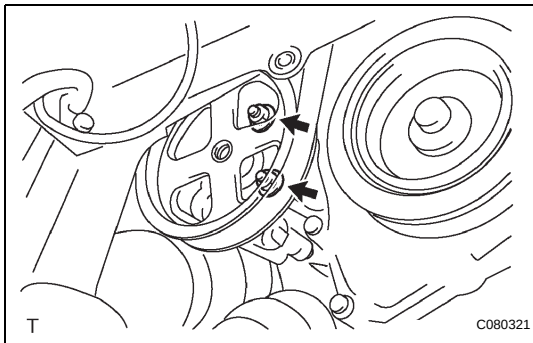
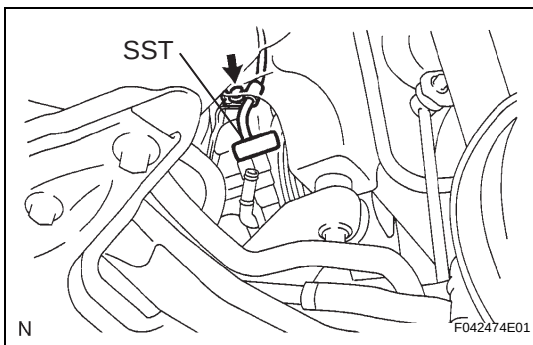
- (a) Remove the clip and disconnect the oil reservoir to pump hose No. 1.

6. DISCONNECT PRESSURE FEED TUBE ASSEMBLY

- (a) Using SST, disconnect the pressure feed tube assembly.

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- (b) Remove the bolt and disconnect the pressure feed tube clamp.



7. REMOVE VANE PUMP ASSEMBLY

- (a) Disconnect the oil pressure switch connector.
- (b) Remove the 2 bolts, nuts and vane pump assembly.